



**Machine Specifications**

|                          |   |
|--------------------------|---|
| Force range.....         | Adjustable up to 30,000 lbs. (135 KN)     |
| Throat depth .....       | 18" (450mm)                               |
| Stroke length.....       | 0-8" (0-200mm) Adjustable                 |
| Strokes per minute.....  | 40 at 1" (25mm) stroke                    |
| Vertical up stroke.....  | 3/8"-8" (10-200mm) Adjustable             |
| Electrical.....          | 3 Phase, 220 to 575V, 50 or 60 HZ         |
| Motor.....               | 5 HP(3.72kW)                              |
| Oil tank reservoir ..... | 18 gallons (80 liters)                    |
| Shipping Dimensions..... | 44"W x 66"D x 92"H (1120 x 1680 x 2340mm) |
| Shipping Weight .....    | 3500 lbs. (1588 kg)                       |

**Features and Benefits**

**Haeger Safety System:**

- Safety system is always in effect; requires no set-up or adjustment by the operator at any time.
- Allows the operator to work fast, confidently, without cumbersome tool guarding.

**Reliable Hydraulic Power:**

- Safe, even application of pressure ensures proper seating of fastener.
- Ability to apply pressure at any point in stroke.
- Ability to jog ram up or down.
- Reversible at any point in the stroke.

**Adjustable Stroke Positive Stop Cylinder:**

- Allows delicate insertion work into light gauge material, aluminum, plastic, and PC boards.
- Limits stroke when precise depth of stroke is required.
- Optional crank assembly with digital read out position indicator for quick set-up.

**Interchangeable tooling:**

- Manual and automatic tooling for all Haeger Press models are interchangeable to keep tooling costs low as additional machines are added.

**Versatile:**

- Optional part marking attachment.
- Optional press joining tooling.

## **Optional Accessories**

### Tooling Protection System:

- Monitors machine operation to protect tooling from damage.
- Significantly reduces risk of part damage during hardware insertion.
- Designed for easy set-up and operation.
- Factory installed option only. Not available as a retrofit item.

### Electronic batch counter:

- Confirms the fastener count with an audible signal and counts completed parts.
- Ideal for quality control.

### Work Light:

- Provides general illumination of work area.

### Part Locating Light:

- Pin-points a cross-hair of light to aid operator in locating holes on larger parts.
- Increases productivity and decreases operator fatigue.

## **Automatic Feeding**

Haeger's Modular Autofeed System (MAS) used with our new "Surefire" tooling, can triple your fastener insertion productivity. Haeger MAS's can be retrofitted to any Haeger insertion machine. And Haeger tooling can be used on any Haeger machine. Find out more about Haeger's MAS!

## **Request a Quote**

Our authorized distributor in your territory would be pleased to provide you with a quote on the Haeger insertion machine of your choice. To identify the authorized Haeger distributor in your territory go to our distributor locator.