

Rolla V

For Your Press Brake Machine



- Eliminates Component Marking
- Small Flanges Possible
- Bend a Wide Range of Materials & Thicknesses on Each Model

Exclusive Distributor

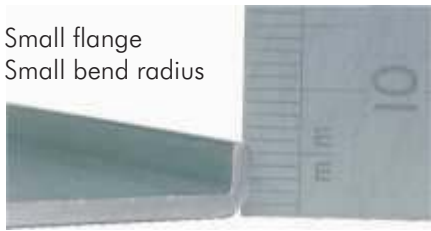
Amada United Kingdom Limited

Rolla "V" Tooling Press Brake Die

Eliminates marking



Small flange
Small bend radius



Increase Productivity & Reduce Secondary Operations.

- Eliminates marking on bent components by using nylon or steel inserts
- Small flanges possible with minimum marking (see table below)
- No tool contamination from materials such as Galvatite or Aluminium
- Bend components with holes next to the bend line without distortion
- Large Adjustable style also available

Specification

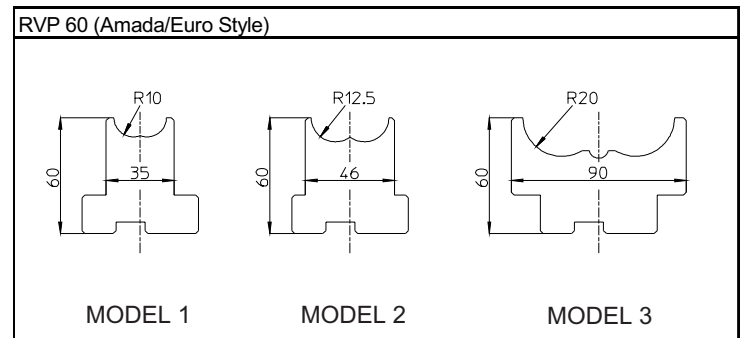
Type	Model 1	Model 2	Model 3	
Max. Material Thickness (mm)	2.5	4.0	8.0	
Max. Outside Radius (mm)	5.0	10.0	25.0	
Min. Bend Angle *	60°	65°	75°	
Equivalent "V" Size (mm)	8.0	15.0	38.0	
Allowable Tonnage (Ton/M)	100	150	350	
Min. Flange **	Material Thickness (mm)		Outside Dimension (mm)	
		Model 1	Model 2	Model 3
	1.0	4.7		
	1.6	5.4	8.7	
	2.0	5.6	9.8	
	3.0		10.2	24.3
	4.0			25.5
6.0			26.5	
Tool Length (mm)	RVP 60	417.5 & 835		
	RVT 55	500 & 1000		
	RVT 90			
	RVT 100			

* Min bend angle may vary depending upon punch tip radius and material thickness.

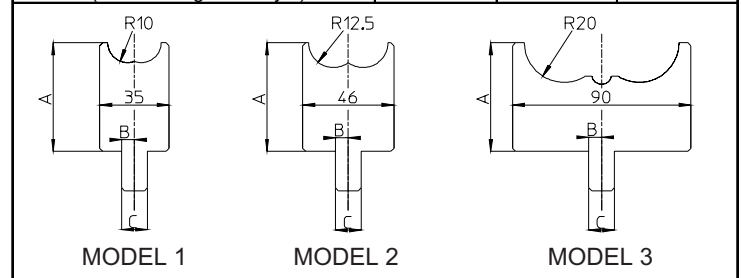
Smaller angles are possible subject to condition (please contact Tooling Hotline).

** These dimensions apply bending Mild Steel & Aluminium. With Stainless Steel these dimensions may increase slightly.

Tool Profile



	A (mm)	B (mm)	C (mm)
RVT 55 (13mm Centre Tang)	55	6.5	13
RVT 100 (13mm Centre Tang)	100	6.5	13
RVT 90 (Offset Tang LVD Style)	90	7.0	12



For further information contact the

Tooling Hotline

Tel: 0845 841 2410

Fax: 0845 841 2420

E-mail: tooling.info@amada.co.uk

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Specifications subject to change without prior notification

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