

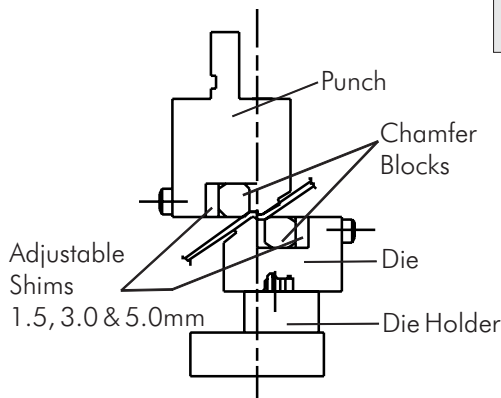
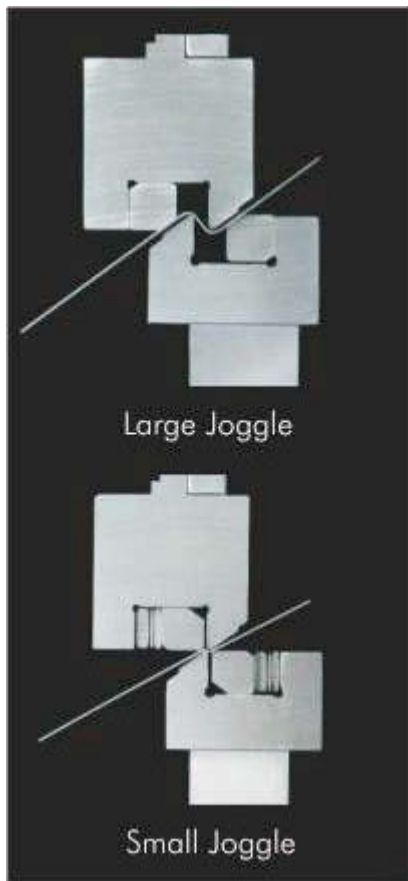
Adjustable Joggle Tool

For Your Press Brake Machine



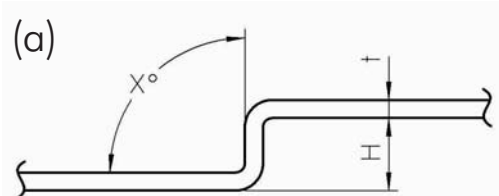
- A variety of joggle sizes produced on one tool
- Quick & easy change to different size of joggle
- Fully adjustable for various material thicknesses

Adjustable Joggle Tool



Improve Component Quality & Reduce No. Of Hits

- The tool is adjustable for various joggle heights by a combination of shims and chamfer blocks.
Joggle height:
 $H = 1.27 \sim 9.58\text{mm}$. See (a) & (b)
- Maximum material thickness:
Mild Steel = 3.2mm
Stainless Steel = 2.0mm
- Maximum allowable tonnage:
100 tonnes/metre.
- Tool length: 835mm & 415mm
These units can combine to suit any length of component



Note: If the joggle height is small then angle X will be greater than 90 deg

Joggle Height Chart (b)

Chamfer \ Shim	0	1.5	3.0	4.5	5.0	6.5	8.0	9.5
0.5	6.72	5.85	5.00	4.13	3.84	3.00	2.13	1.27
1.0	7.15	6.27	5.40	4.55	4.26	3.40	2.55	1.67
2.0	7.95	7.10	6.22	5.35	5.08	4.22	3.35	2.50
4.0	9.58	8.72	7.85	7.00	6.70	5.86	4.98	4.14

For further information contact the

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Specifications subject to change without prior notification

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